

COMPLIANT COATINGS SYSTEM



PRIMER SEALER

SUPER SEAL *R.T.S.*

VOC: 100 g/l or less, 0.8 lb/gl
Meets Air Quality Regulations



SUPER SEAL *R.T.S.* is a 0.8 V.O.C. ready to spray sealer. This single-component product provides excellent adhesion between the surface and topcoat with wet-on-wet application. SUPER SEAL *R.T.S.* is formulated using a high performance resin system which dries quickly and provides a smooth, hard surface with excellent hide and color holdout. SUPER SEAL *R.T.S.* can also be used as a sealer under PCL EUROCOAT and PCL ENVIRO-FINISH.

ADVANTAGES:

- ▼ Easy to use
- ▼ Superior adhesion
- ▼ Requires less base coat
- ▼ Saves time

Product Number: 711 Low VOC Gray





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SUPER SEAL R.T.S. READY TO SPRAY SEALER

SURFACE PREPARATION

IMPORTANT! Prior to application, the surface must be dry, clean and free from wax, grease, oil, rust, dirt or any other foreign matter. For surface cleaning with solvent, use PCL 2040 *NOVOC*[®] Compliant Universal Solvent or PCL 8007 Compliant Cleaning Solvent on unpainted surfaces. Sand and featheredge original finish with 220 or 320 grit wet or dry sandpaper. Use PCL 180 Series Pre-Treatment Coating over bare metal for optimum adhesion.

MIXING

Mix thoroughly before use and/or after thinning.

THINNING

No thinning is required. Super Seal *R.T.S.* is packaged ready to spray.

If thinning is desired, use PCL 2010 Acetone or PCL 2040 *NOVOC*[®] Compliant Universal Solvent.

APPLICATION

Apply 1 wet coat of Super Seal *R.T.S.*

FLUID TIP: 1.4mm at 10 PSI at the air cap for HVLP guns. 45 to 50 PSI at the gun for conventional guns.

Allow 10 to 15 minutes of air dry before applying base/color coat.

Dry to topcoat:

	One coat
70°F (21°C)	20 minutes
90°F (32°C)	10 minutes

Super Seal *R.T.S.* must be topcoated in 2 to 3 hours.

EQUIPMENT CLEANING

Clean spray guns and coating application equipment in an enclosed equipment cleaner. Use PCL 2040 *NOVOC*[®] Compliant Universal Solvent or PCL 8007 Compliant Cleaning Solvent. Follow your local air quality regulations for solvent VOC requirements

IMPORTANT WARNING

To avoid spontaneous combustion, soaked soiled rags, spray booth filters, overspray waste and dry dust sweepings must be properly discarded in water-filled containers and disposed of in accordance with local disposal regulations.

TECHNICAL DATA

VOC:	100 g/l or less, 0.8 lb/gl
Color:	Low VOC Gray
Finish:	Flat
Solvent:	Ketones, Xylene, Ester, Ethylbenzene, Toluene and Parachlorobenzotrifluoride
Flash Point:	1°F TCC
Dry-to-Touch:	15 minutes
% Solids by Volume:	35–36
% Solids by Weight:	49–50
Coverage (Theoretical):	560 sq. ft. per gallon @ 1 mil DFT
Viscosity:	16–17 seconds in #2 Zahn cup @ 77°F
Recoat Time:	10–20 minutes
Shelf Life:	1 year from date of manufacture when stored at temperatures not to exceed 90°F

PRODUCT USAGE



NOTE: FOR USE BY PROFESSIONAL, TRAINED PERSONNEL, USING PROPER EQUIPMENT WITH STANDARD SAFETY PROCEDURES. NOT INTENDED FOR SALE TO THE GENERAL PUBLIC. FOR PROFESSIONAL USE ONLY. NOT FOR RESIDENTIAL USE.

REFER TO THE PRODUCT LABEL AND MATERIAL SAFETY DATA SHEET (MSDS) FOR CAUTIONS AND WARNINGS PERTAINING TO THIS PRODUCT.

LIMITED WARRANTY

PCL certifies that all PCL products delivered to the customer in new, sealed containers will meet all pertinent quality standards presented in PCL published literature. Since matters of surface preparation, application procedures and other local factors which affect performance are beyond its control, PCL assumes no liability for coating failure other than to supply replacement material for a PCL product shown to be defective. If you have questions, contact your dealer, visit www.pclautomotive.com, or call PCL. There is no other warranty, either expressed or implied.

